

India ki Waterline!

DURABLE PERFORMANCE



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Vectus UPVC Underground Drainage pipes

Vectus UPVC Underground Drainage Pipes which are manufactured according to IS standard – 15328 with ISI Mark CM/L-8300133310. These pipes are made up of unplasticized Polyvinyl Chloride and are intended for underground non-pressure gravity drain and sewer applications for transportation of soil & waste discharge of domestic origin, Surface water and Industrial effluent and are useful in both domestic, commercial and industrial applications.

These pipes are less expensive and comparatively lighter yet stronger than other PVC Pipes / Concrete pipe of similar stiffness with equivalent load carrying capacity. The available range of pipes varies from 63 mm to 315 mm.

Applications :- Drainage and Sewage applications (Sewage and waste waterlines), Commercial purpose, Industrial purpose, rainwater drainage.

Unplasticized Non pressure polyvinyle chloride (PVC-U) pipes for use in Underground drainage and sewerage systems CM/L- 8300133310

Grade	Class	Туре	Variety			
SN8	SDR-34	63 mm to 315 mm	Plain & Elastomeric Sealing Ring Joint			
SN8	SDR-34	63 mm to 200 mm	Solvent Cement Joint			
SN4	SDR-41	125 mm to 315 mm	Plain & Elastomeric Sealing Ring Joint Solvent Cement Joint			
SN4	SDR-41	125 mm to 200 mm				
SN2	SDR-51	160 mm to 315 mm	Plain & Elastomeric Sealing Ring Joint			
SN2	SDR-51	160 mm to 200 mm	Solvent Cement Joint			

Wall Thicknes Chart For Underground Drainage Piping System (Brown Pipe) as Per IS: I 5328-2003

1					SN-2	SDR-51	SN-4	SDR-41	SN-8	SDR-34
	S. No.	Nominal Dia (mm)	Outer Dia (mm)		Wall thickness (mm)		Wall thickness (mm)		Wall thickness (mm)	
			Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
	1	63	63	63.3					2.7	3.1
	2	75	75	75.3					2.8	3.3
	3	90	90	90.3					2.9	3.4
	4	110	110	110.4					3.2	3.7
	5	125	125	125.4			3.2	3.7	3.7	4.4
	6	160	160	160.5	3.2	3.7	4.0	4.6	4.7	5.4
	7	200	200	200.6	3.9	4.5	4.9	5.6	5.9	6.7
1	8	250	250	250.8	4.9	5.6	6.2	7.0	7.3	8.3
	9	315	315	316	6.2	6.6	6.7	8.7	9.2	10.4

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